

# Make the difference.

Telehandlers



#### MODEL DESIGNATION

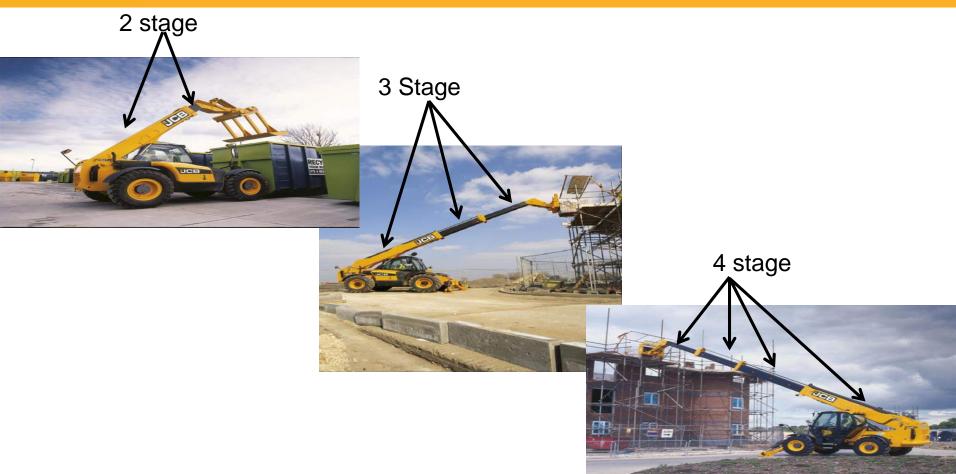


- 5 = 500 SERIES MODEL DESIGNATION
- 41 = 4100 KG MAXIMUM LIFT CAPACITY
- **70** = 7.0 Meters MAXIMUM LIFT HEIGHT

NB: This does not mean  $4100 \, \mathrm{kg}$  at 7 meters

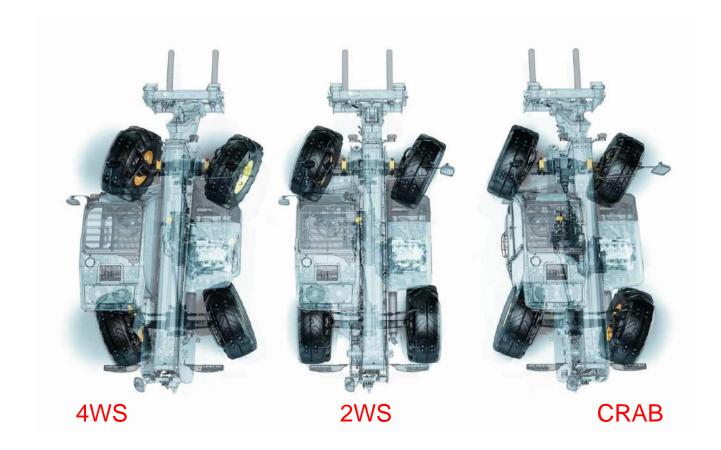


## 2,3 and 4 stage booms





### Steer modes





### Stability



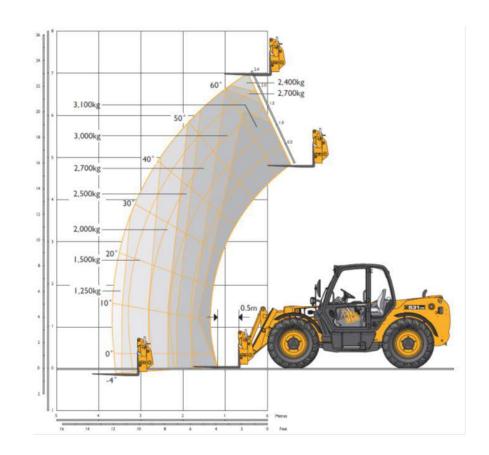
In cab inclinometer to allow the operator to decide if the machin



 Clear view roof screen provides the operators with unrivalled vision of the load at height giving safer operation



### Load charts (531-70)

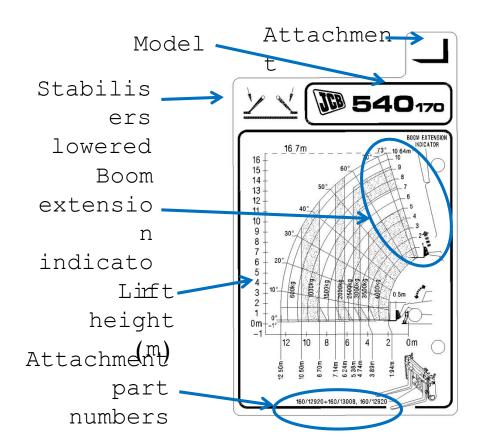


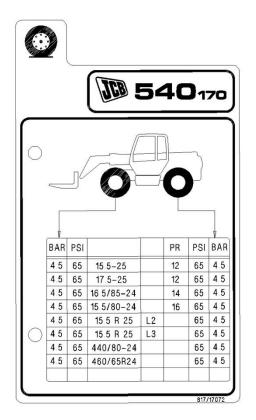
 The load chart shows how the machine capacity derates as the load is extended forwards and lifted

 Individual load charts are supplied showing different options and attachments to match machine specification



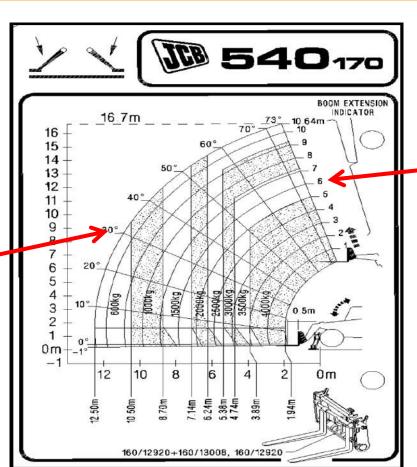
#### Load charts





Tyre options and recommended inflation pressures









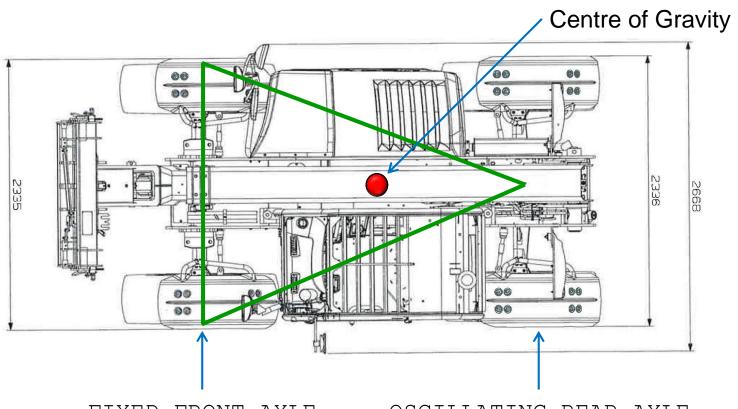
### Factors effecting stability

- Machine; model / size, specification
- Tyre option; brand, radial vs cross ply, tyre pressure, condition
- · Attachment; carriage, forks, bucket, jib etc.
- •Load centres;  $500 \mathrm{mm}$  or  $600 \mathrm{mm}$
- Stabilisers fitted or not
- Ground conditions; terrain, gradient, surface
- Fixed or suspended loads
- Travel and working speeds
- · Lifting plan and risk assessment
- Operator experience



### Stability Explanation

- Telehandlers have a fixed front axle, whilst the rear axle oscillates to maintain ground contact over rough terrain
- For machines with stabilisers the stability triangle extends forwards to the ground contact of the feet (which allows more payload forwards)
- The machine remains stable as long as the centre of gravity remains within the triangle
- •As a result it is vital that all lifts are planned and an appropriate Risk Assessment created. "To fail to plan is to plan to fail!!!!!"

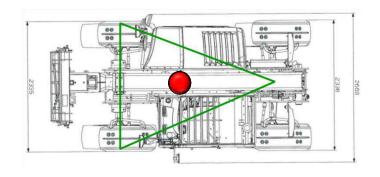


FIXED FRONT AXLE

OSCILLATING REAR AXLE



### Forward stability

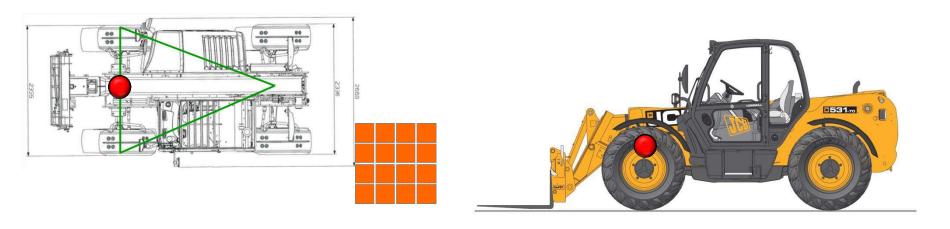




• When a load is picked up the centre of gravity moves forwards



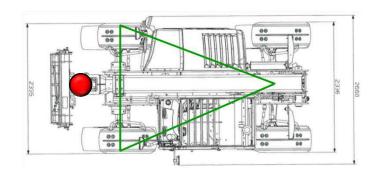
### Forward stability



- If the load is extended forwards the centre of gravity also moves forwards
- The machine remains stable whilst the centre of gravity remains behind the front axle (within the triangle)



### Forward stability

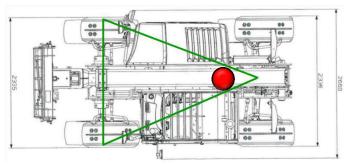




- After this point the rear wheels will start to lift off the ground
- In normal operations this is prevented by the 'Adaptive Load Control' system\*
- \* JCB patented system to enable compliance with safety



### Backward stability



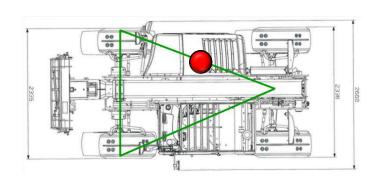


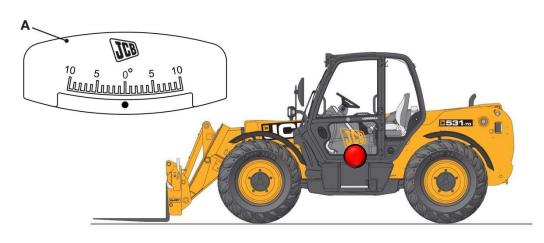


- For a machine on level ground, without load WITH THE BOOM FULLY RAISED the centre of gravity moves backwards
- The machine remains stable as long as the centre of gravity remains within the triangle
- · Adding load pulls the centre of gravity forwards.



### Lateral stability

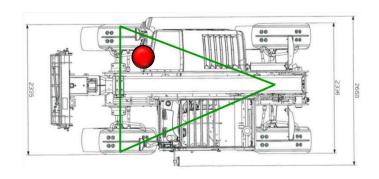




- •On uneven ground, across a slope the centre of gravity moves sideways
- Stabilisers and/or sway control can be used to level machine and increase sideways stability
- The operator uses the gauge (A) inside the cab roof to determine a level working position



### Lateral stability





- Naturally most operators are cautious when using high lift telehandlers
- They are usually more careful when lifting load to height (up to  $2.5\mathrm{T}$  to  $16.7\mathrm{m}$ )
- If the machine is not on level ground the lateral stability is reduced, when the load is removed the



### JCB Safety By Design—Sensors.

- ·Stabiliser leg ram pressure sensors.
- •Boom back (fully retracted) sensor.
- •Boom angle sensor at  $45^{\circ}$ .
- •Boom angle sensor at 57°.
- Rear axle load transducer.



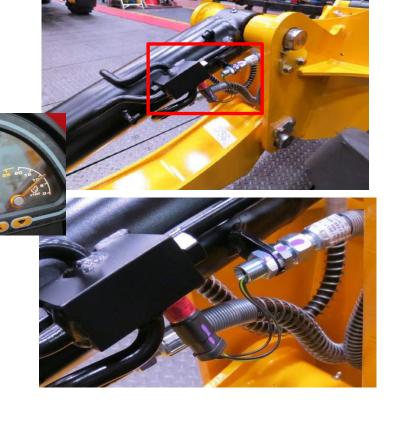
### Stabiliser leg ram pressure sensors

• The pressure sensor ensures that the stabiliser are supporting the machine - indicated on the display.

• This allows the operator extend the inner boom.

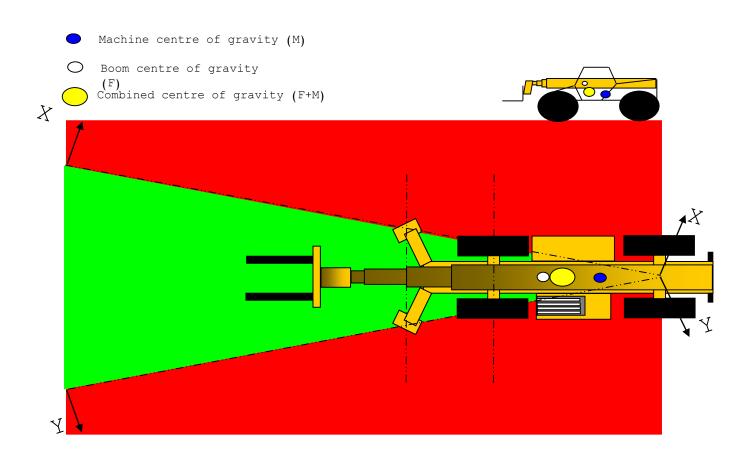
Why?

• If all boom sections are extended horizontally without the stabilisers deployed the machine exceeds the





### Stabiliser Interlock – Inner Boom



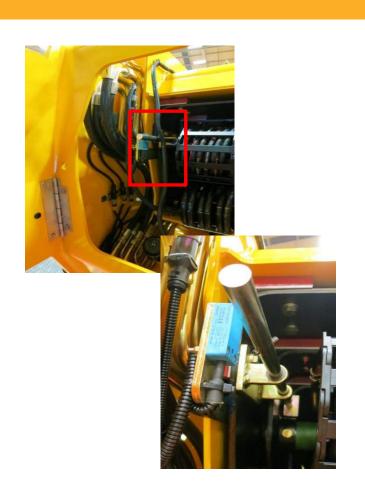


### Boom fully retracted sensor

• Senses that the inner boom is retracted.

Why?

• To prevent the stabilisers being operated when the machine may be in an unstable configuration if the boom is extended.





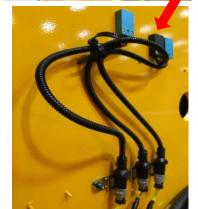
## Boom angle sensor @ 45°

 Required to disable stabiliser operation completely above 45° boom angle.

### Why?

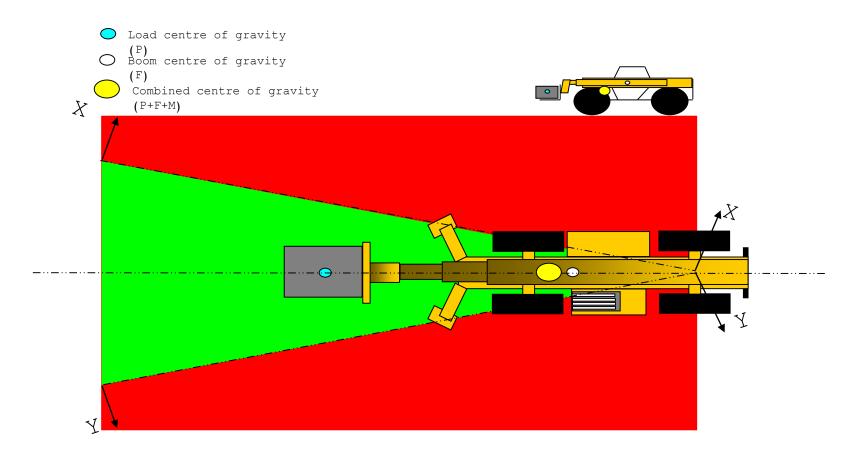
- •As the boom angle increases the machine stability becomes limited by lateral stability rather than longitudinal stability.
- Disabling operation of the stabilisers prevents the machine being tipped sideways if the legs are operated







## Boom Angle Interlock





### Boom angle sensor @ 57°

•Required to disable boom lift operation completely above  $57\,^\circ$  boom angle when the stabilisers are not deployed.

#### Why?

- At high boom angles the machine stability becomes limited by the lateral stability.
- This boom angle interlock prevents the machine being operated in this zone unless the stabilisers are supporting the machine.



### Operating Envelope Interlocks

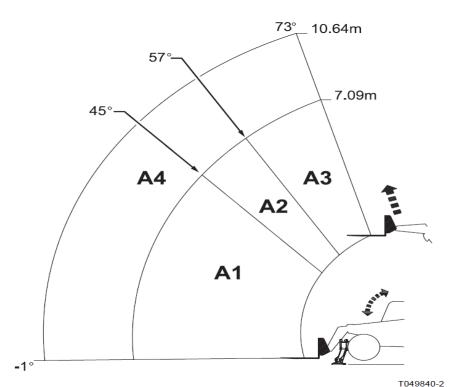


Fig 213. Machines with 4-Stage Boom

- Boom in zone A1 Stabilizer legs can be operated.
- Boom in zone A2 Stabilizer leg operation disabled
- To move the boom to zones A2, A3 & A4 the stabilizer legs must be down and taking load before you exit zone A1& the stabilizer operation is disabled.
- The stabilizer legs can only be operated when the boom is lowered out of zone A2 A3 & A4.
- When zone A4 is entered you can not raise the stabiliser legs unless all the boom sections



### **Adaptive Load Control**

- The JCB Adaptive Load Control comprises two elements
  - -LLMI (Longitudinal Load Moment Indictor)
  - -LLMC (Longitudinal Load Moment Control)



### LLMI – Longitudinal Load Moment Indicator

- LLMI systems on Telescopic Handlers are designed to monitor longitudinal stability - <u>they do not detect for</u> <u>lateral stability</u>
- LLMI's only work under static conditions (i.e. machine stationary) they are not designed to and cannot give accurate load indication whilst the machine is travelling.





- The LLMI consists of a transducer that is mounted on the rear axle coupled to a display in the cab.
- The display consists of a series of coloured lights that indicate to the operator whether the machine is in a longitudinally stable







### LLMI – How It Works

- As the load is extended forwards the load on the rear axle will decrease.
- This rear axle load is monitored by the LLMI in relation to the load on the rear axle when the machine is calibrated.
- The calibration ensures there is sufficient load on the rear axle when the load limit is reached, for the 540-170 this is  $1300\,\mathrm{kg}$  .



### LLMI – How It Works

 The lights on the LLMI display progressively illuminate as the load is extended and the weight on the rear axle reduces.

• At the orange light the rear axle load











### **LLMC - Longitudinal Load Moment Control**

• The Longitudinal Load Moment Control system takes a signal from the LLMI and at predetermined limits reduces the hydraulic flow to the boom services.





### **LLMC** - Functionality

- At the 100% limit the system prevents further movements that will reduce the stability.
  - Extending
  - Lowering
  - Fork dump & crowd
- Movements that improve stability can be made without addition operator actions.



#### LLMC - Manual Override

- Momentary override
  - Press top button followed by bottom button and hold both buttons for 10s.
  - With the buttons held the boom can be operated in all directions.
  - Releasing either button will stop the override function.





#### LLMC – Automatic Override

- The LLMC is automatically overridden when the boom is fully retracted, as permitted by the EN15000 standard.
- To improve machine operation when using a bucket.



Boom retracted



Boom extended



## **Summary**

- The load charts and an appropriate risk assessment are key to planning lifting operations.
- The operating envelope interlocks have been established by JCB.
- The sensors and interlocks fitted to JCB Loadalls are designed to maintain machine's working limits within the lift envelope.
- The Adaptive Load Control is requirement



# Make the difference.

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